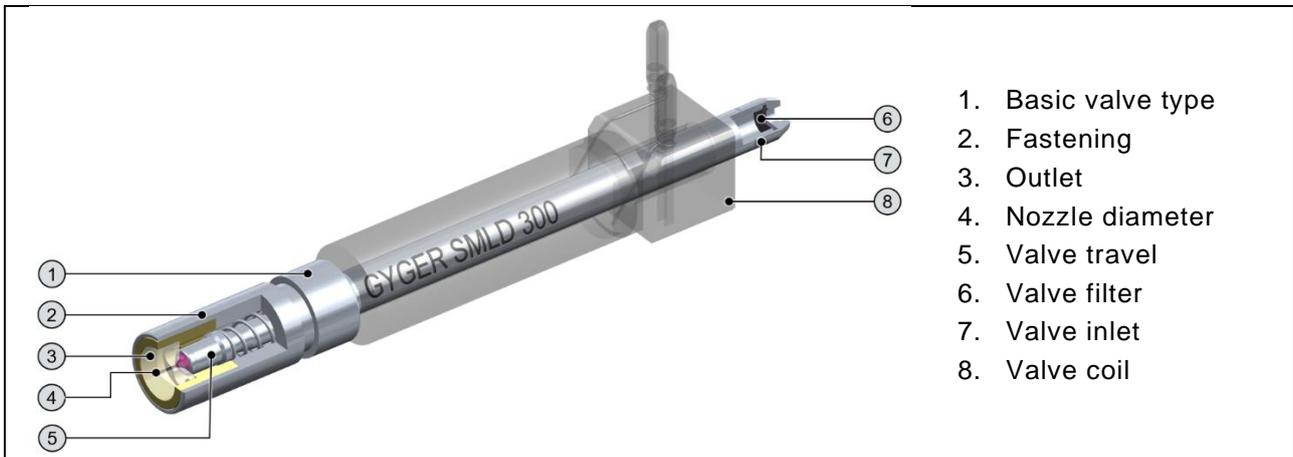
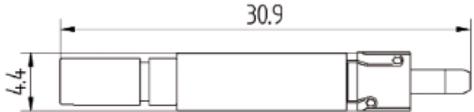
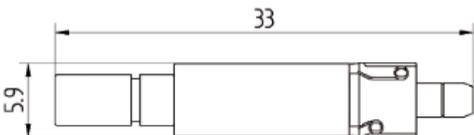


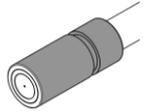
OVERVIEW OF MICRO VALVE CONFIGURATION AND VARIANTS



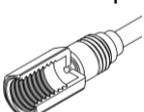
1. BASIC VALVE TYPE

Variants	Usage
<p>SMLD 300</p> 	<ul style="list-style-type: none"> - Smallest size - Small dispensing volumes - Low-viscosity media - Inner volume 25 μl - Minimal grid width 4.5 mm (With special coil package 4 mm)
<p>SMLD 300G</p> 	<ul style="list-style-type: none"> - Low- and high-viscosity media - Small and large dispensing volumes - Inner volume 65 μl - Minimal grid width 6 mm - Can be combined with heated valve holder

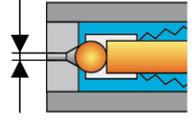
2. FASTENING

Variants	Usage
<p>Cylinder</p> 	<p>Grid width with highest resolution, small size. Suitable to our adapter nozzles.</p>
<p>Thread</p> 	<p>The micro valve can be screwed into a valve holder from the front, which allows easy replacement; Suitable for our valve holders.</p>

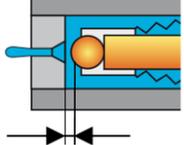
3. OUTLET

Variants	Usage
<p>Jet</p> 	<p>Precise free jet dispensing, directly from the valve nozzle.</p>
<p>Outlet adapter</p> 	<p>For connecting tubes to the valve output. Only in connection with the "thread" fastening type.</p>

4. NOZZLE DIAMETER

Picture	Usage
	<p>The nozzle diameter and valve travel are important influential parameters for drop formation and the dispensing volume. Depending on the desired dispensing result, corresponding combinations can be selected.</p>

5. VALVE TRAVEL

Picture	Usage
	<p>The valve travel (stroke) defines how much the ball lifts out of the seat at the opening. The valve travel together with the nozzle diameter has a great influence on the drop formation and dispensing quantity.</p>

6. VALVE FILTER

If the valve with filter is selected, a filter disc made of stainless wire mesh is integrated in the inlet connector. This filter protects the valve interior from harmful particles. An upstream large-area filter with fine grid for basic cleaning of the dispensing medium is recommended.

Variants	Usage
<p>With Filter</p> 	<p>Low-viscosity, filterable media. Only in connection with the „manifold“ valve inlet.</p>
<p>Without Filter</p> 	<p>High-viscosity or non-filterable media (E.g. certain types of grease or reagents)</p>

7. VALVE INLET

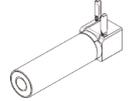
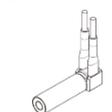
Two different inlet connectors are available. The manifold connection offers the greatest possible flexibility. In combination with our valve holders, a large number of inlet adapters with standard threads can be used.

Variants	Usage
<p>Manifold</p> 	<p>Suitable for our valve holders, installation in distributor systems with O-ring seal.</p>
<p>Barbed Tube connector</p> 	<p>The tube is directly connected to the micro valve. Only in connection with “cylinder” fastening type.</p>

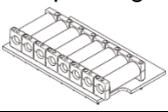
8. VALVE COIL

The valve coils are removable and available in different versions. They are optimised for very fast actuation times and minimal size.

Single

Variants	Usage
<p>Single coil</p> 	<p>With solder connections, suitable for installation on printed circuit boards or for customer-specific wiring.</p>
<p>Single coil with wire</p> 	<p>With wire AWG26, end tinned or with plug, the plug fits our cable sets.</p>

Package

Variant	Usage
<p>Coil package</p> 	<p>Coil packages for multi-channel systems on printed circuit board in various designs.</p>



The various configuration options are described on the next page and on our website.

ORDERING MATRIX, MICRO VALVES SMLD

Valve coils must be ordered separately.

MICRO VALVE SMLD 300

Valve outlet	
Jet	10-32 UNF conical

Valve fastening	
Ø 3.50 mm	M5x0.5
	M5x0.5 With O-ring seal

Valve nozzle
Ø 0.10 mm
Ø 0.15 mm
Ø 0.20 mm

Valve travel
0.03 mm (T1)
0.06 mm (T2)

Valve inlet	
Manifold Ø 1.80 mm	Tube connector Ø 1.25 mm

Valve filter	
17 µm	Without

MICRO VALVE SMLD 300G

Valve outlet	
Jet	¼-28 UNF
	M5
	10-32 UNF conical

Valve fastening	
Ø 4.00 mm	M6x0.75
	M6x0.75 With O-ring seal

Valve nozzle
Ø 0.10 mm
Ø 0.15 mm
Ø 0.20 mm
Ø 0.30 mm
Ø 0.45 mm
Ø 0.60 mm

Valve travel
0.03 mm (T1)
0.06 mm (T2)
0.10 mm (T3)
0.15 mm (T4)

Valve inlet	
Manifold Ø 2.70 mm	Tube connector Ø 2.30 mm

Valve filter	
40 µm	Without